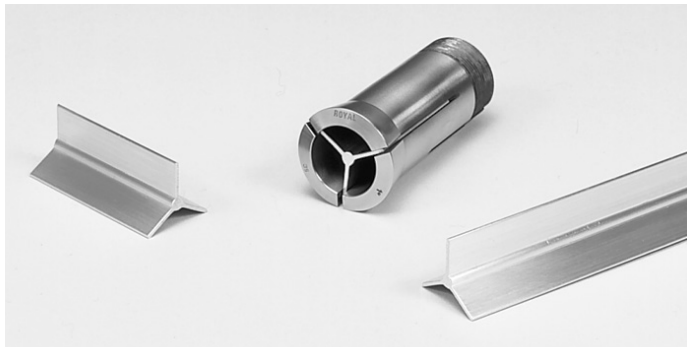




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## Collet Stop Instructions

1. Cut stock to desired length.
2. Insert into collet slots, tighten, face off, and deburr.
3. Remove and insert machined end into collet. Face off to desired length, and deburr.
4. Seat into collet and clamp workpiece.