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MADE IN THE USA

Quick Change Receiver and Pallet - Basic Set-up Instructions

1. Mount receiver to table and sweep pins
2. Remove pins and Loc-Down® Clamps
3. Skim cut surface to qualify base to your table (up to .030" of material can be removed)
 - If not skim cutting surface: place 1 or 2 of the provided small washers under diamond/taper pins for proper engagement
4. Reinstall Loc-Down® Clamps and pins
5. Install chip caps to prevent debris from obstructing Loc-Down® Clamps