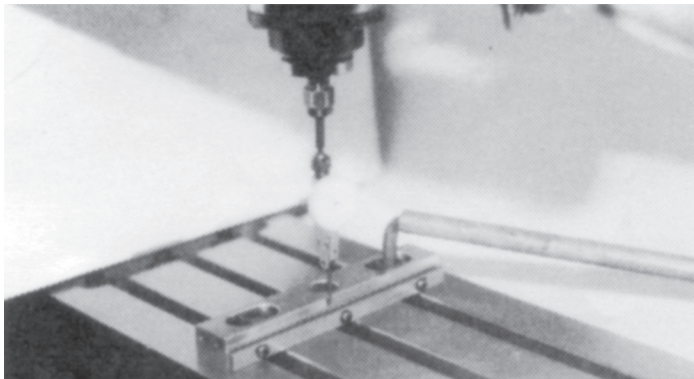
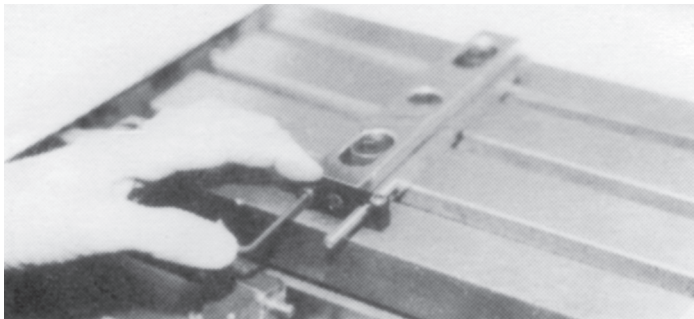


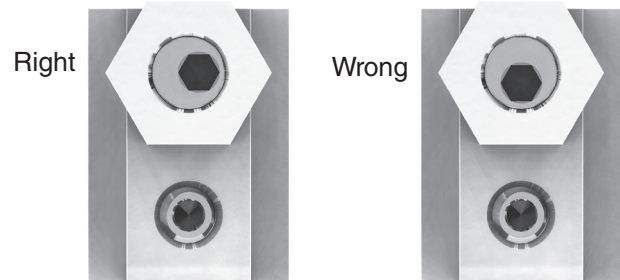
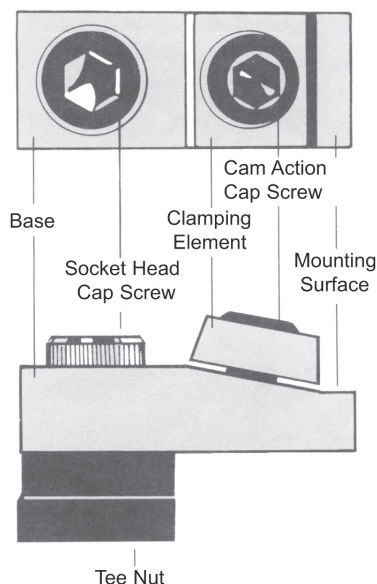
## Riser Clamp Instructions



1. Indicate the master clamping bar to the table slots and tighten the bolts to 60 ft lbs. Hex key extension may be necessary to tighten properly.

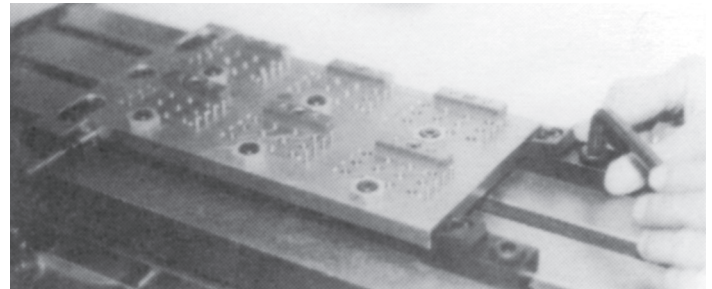


2. Mount adjustable stop on preferred end of master clamping bar with screws provided.

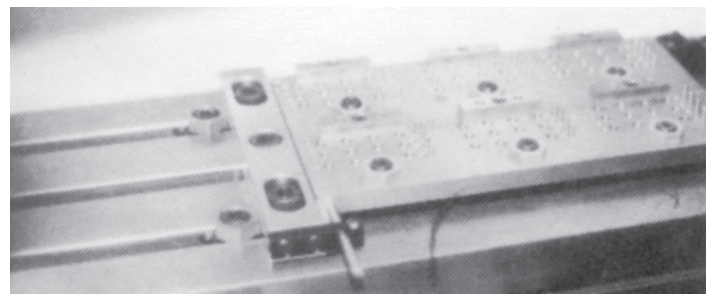


3. Insert clamping base in T-slots.

- Screw Mitee-Bite cam screw all the way down, then back off one turn
- Position Mitee-Bite cam screw as shown above
- Rest workpiece on both parallel and step of clamp base
- Move clamp base against workpiece and tighten cap screw to T-nut



4. Tighten both Mitee-Bite cam clamps. **CAUTION!** Over tightening of clamps could cause master clamping bar to move. In extreme situations the use of Mitee-Bite T-slot Clamps (not shown) can correct this, simply tighten T-slot Clamps against the master rail on the opposite side.



5. The clamping system is now ready to use.
6. To clamp a workpiece on the opposite side of the master rail, repeat steps 2 through 5.