



340 Route 16B • Center Ossipee, NH 03814
800-543-3580 • 603-539-4538 • Fax: 603-539-2183
MiteeBite.com

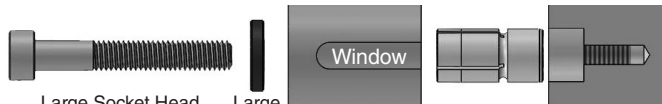
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MADE IN THE USA

Modular XYZ Xpansion™ Press Fit Pin Installation/Removal Tool Instructions



Small Socket Head
Cap Screw (SHCS) Small
Washer



Large Socket Head
Cap Screw (SHCS) Large
Washer Puller

NOTE: Prepare bore per Modular XYZ Xpansion® Press Fit Pin Instructions.

INSTALLATION:

1. Using smaller SHCS and washer place pin over bore and press into fixture.
2. Remove SHCS and washer and install tapered drive screw. Ready for use.

REMOVAL:

1. Remove the tapered drive screw.
2. Place the puller over the Pin, set larger washer on top.
3. Tighten screw until pin is fully removed from fixture.
4. Capture pin through window slot to remove SHCS.