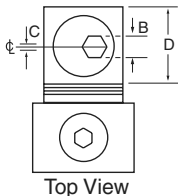
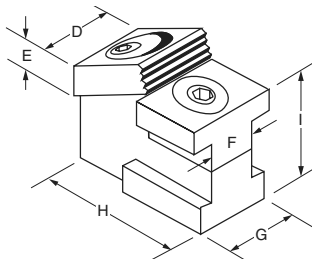




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Advant-Edge Clamp Instructions

1. Insert clamp in t-slot.
2. Tighten cam screw all the way down, then back off approximately one turn.
3. Position cam screw as shown.
4. Hold clamp against workpiece and tighten mounting screw to lock into t-slot.
5. Clamp is now ready to use.

| Part Number | Cam Screw | T-Slot Size | B | C | D | E | F | G | H | I | Max. Torque/ Holding Force (Ft Lb/Lbs) | Replacement Square Washer |
|-------------|-----------|-------------|------|------|------|------|------|------|------|-----|--|---------------------------------|
| 52224* | 50372 | 5/8 | 5/16 | .100 | 1.00 | .375 | .610 | 1.12 | 1.89 | 1.1 | 65/4,000 | 51016 |

*Kit of Two - Part no. 52424

Torque mounting bolt to 70 Ft/Lbs