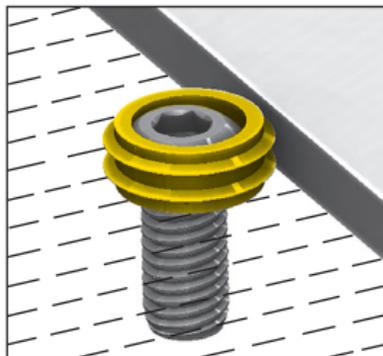


1. Drill and tap hole per drill chart.
2. Clear drill 1.5mm to account for a max. of 2 threads under the head.
3. Screw MITEE-BITE KNIFE EDGE CLAMP all the way down, then back off one turn. Can also be tightened counter clockwise.
4. Insert part and tighten MITEE-BITE screw.
5. CAUTION! Never assume clamp is tight, ALWAYS tighten clamp prior to machining.



## DRILL CHART

DISTANCE FROM EDGE OF WORKPIECE

Model #	Thd. Size	Distance
MB-M10	M10-1.50	10.15mm
MB-M12	M12-1.75	12.70mm
MB-M16	M16-2.0	15.00mm



**WARNING:** This product may contain a chemical known to the State of California to cause cancer or birth defects or other reproductive harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).