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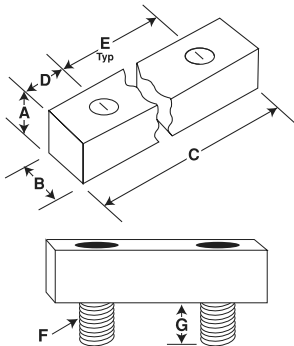
Cad files available online

MADE IN THE USA

Locating Rail Instructions

1. Mill a slot to locate the rail. Depth of the slot will determine rail height.
2. Drill and tap the required holes to mount the rail.
3. For better rigidity, the rail should be pinned to the fixture plate with dowel pins.
4. If rails are to be machined to hold round pieces, the clamps should be mounted and both rail and clamp machined at the same time.

Mounting Screws included.



Part Number	A	B +/- .0005	C	D	E	F	G	No. Holes
33110	.35	.480	.750	.NA	.NA	1/4-20	.38	1
33120	.35	.480	2.00	.50	1.00	1/4-20	.38	2
33140	.35	.480	4.00	1.00	1.00	1/4-20	.38	3
33160	.35	.480	6.00	.75	1.50	1/4-20	.38	4
33180	.35	.480	10.00	1.00	2.00	1/4-20	.38	5
33200	.48	.730	3.00	.75	1.50	1/4-20	.38	2
33220	.48	.730	6.00	.75	1.50	1/4-20	.38	4
33240	.48	.730	10.00	1.00	2.00	1/4-20	.38	5
33260	.73	.980	3.00	.75	1.50	3/8-16	.62	2
33280	.73	.980	6.00	1.00	2.00	3/8-16	.62	3
33300	.73	.980	10.00	1.00	2.00	3/8-16	.62	5
33320	.98	1.230	6.00	1.00	2.00	1/2-13	.75	3
33340	.98	1.230	10.00	1.25	2.50	1/2-13	.75	4
33360	1.48	1.980	6.00	1.00	2.00	1/2-13	.75	3
33380	1.48	1.980	10.00	1.25	2.50	1/2-13	.75	4