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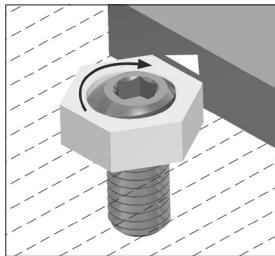
MADE IN THE USA

Fixture Clamp Instructions

1. Drill and tap hole per drill chart.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

CAUTION: *NEVER* assume clamp is tight.
ALWAYS tighten clamp prior to machining.

NOTE: When using Mitee-Bite Fixture Clamps the measurements listed to the right are the proper locations to drill and tap the hole from the edge of the workpieces.



DRILL CHART Distance from Edge of Workpiece

Part Number	Thread Size	Distance	-----Replacement-----	
			Cam Screw	Hex Washer
10202	8 - 32	.150	10363	10580
10207	10 - 32	.250	10366	10587
10204	1/4 - 20	.308	10365	10582
10205	5/16 - 24	.400	10369	10584
10201	5/16 - 18	.400	10367	10584
10206	3/8 - 16	.400	10371	10586
10208	1/2 - 13	.500	10373	10588
10210	5/8 - 11	.590	10375	10592
STAINLESS STEEL (300 Series)				
10214	8 - 32	.150	10362	10581
10203	1/4 - 20	.308	10364	10583
10213	5/16 - 18	.400	10368	10585

All clamps may be purchased in bulk (50+ pieces)