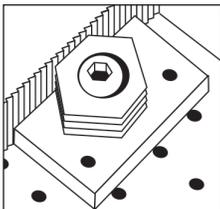
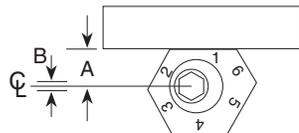


Series 9 Metric Instructions



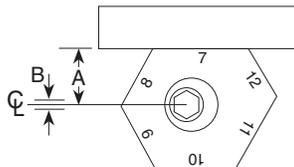
This clamp provides clamping of different size workpieces merely by rotating the clamp to one of its other edges. Each of the six clamping surfaces is a different distance from the centerline by 1mm as shown on charts (A). Clamp travel is 2.03mm (1.02mm forward and aft from centerline B).

Part No. 95110 (1-6 Smooth)
Part No. 95115 (1-6 Serrated)



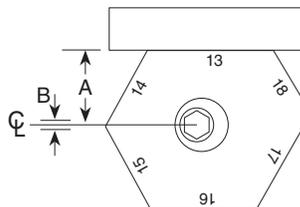
Face No.	A* (Distance from C)
1	12mm
2	13mm
3	14mm
4	15mm
5	16mm
6	17mm

Part No. 95120 (7-12 Smooth)
Part No. 95125 (7-12 Serrated)



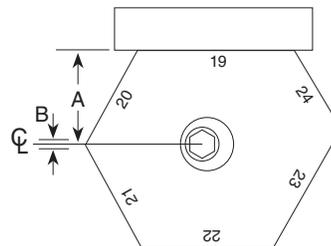
Face No.	A* (Distance from C)
7	18mm
8	19mm
9	20mm
10	21mm
11	22mm
12	23mm

Part No. 95130 (13-18 Smooth)
Part No. 95135 (13-18 Serrated)



Face No.	A* (Distance from C)
13	24mm
14	25mm
15	26mm
16	27mm
17	28mm
18	29mm

Part No. 95140 (19-24 Smooth)
Part No. 95145 (19-24 Serrated)



Face No.	A* (Distance from C)
19	30mm
20	31mm
21	32mm
22	33mm
23	34mm
24	35mm

TECHNICAL INFORMATION

Max. Torque/ Holding Force	Use Screw Size	Hex Key Size	Replacement Cam Screw
88 N.m./17,800 N.	M12	8mm	50371

A* - Location to drill and tap from edge of workpiece.