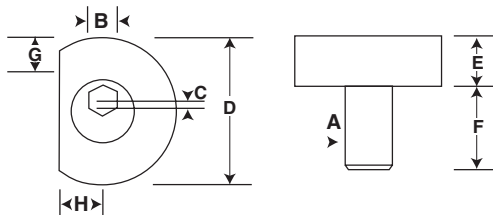


Using Machinable Fixture Clamps is easy - Simply...

1. Drill and tap hole in proper location.
2. Clear drill .060-.200 deep.
3. Insert machining screw, tighten down on steel washer.
4. Machine steel washer to conform to workpiece.
5. Exchange machining screw for cam screw.
6. CAUTION! Never assume clamp is tight, ALWAYS tighten clamp prior to machining.

NOTE: When using this style of clamp please ensure hard stop is recessed in slot or pinned and equal to or greater than height of clamp. This will prevent part from lifting.



Part#	A	B	C	D	E	F	G*	H**	Max. Holding Force
10504	1/4-20	1/8	.040	.980	.250	.470	.250	.312	800 lbs
10506	3/8-16	3/16	.050	1.23	.350	.710	.275	.406	2,000 lbs
10508	1/2-13	5/16	.100	1.48	.450	.900	.300	.500	4,000 lbs
10510	5/8-11	3/8	.100	1.73	.550	1.125	.350	.593	6,000 lbs

Every package includes one machining screw.

* "G" is the amount of machinable stock.

** "H" is the distance to drill and tap hole when using the flat face.



WARNING: This product may contain a chemical known to the State of California to cause cancer or birth defects or other reproductive harm. www.P65Warnings.ca.gov.