



Patent 6435496



Pitbull® is a registered trademark of the Pitbull Clamp Co., Inc.

Modular Pitbull® Clamp Instructions

The Pitbull® Fixture Clamp is very well known for its low profile and positive down force. It is now available as a modular clamp in two styles.

The slotted Modular Pitbull® Clamp with a step offers increased versatility through its unique riser design. This clamp supports the workpiece off the machine table for through milling and drilling. The hardened and ground clamps are designed for use on work cubes, as well as machined tables with tapped holes or T-slot configurations.

The compact Modular Pitbull® Clamp is ideal for clamping workpieces in series by using the back surface of a clamp to locate the next workpiece. The back of the clamp is ground square to the bottom for precise location of parts. The height of the clamp can be adjusted by the depth of the milled slot used to locate the clamp.

Both versions are produced in two sizes with holding forces of 3,600 and 6,000 lbs.

- Part Number -		Description	A	B	C	D	E	F	G	H*	Max. Torque (Ft/Lbs)	Holding Force (Lbs)	Mounting Screw	Slot
Knife Edge	Blunt Edge													
26220	26225	Medium/Compact	2.25	1.23	.98	NA	.62	1.50	-	.024	14.5	3,600	5/16	-
26230	26235	Large/Compact	2.70	1.48	1.24	NA	.74	1.86	-	.050	30.0	6,000	3/8	-
26240	26245	Medium/Slotted	4.08	1.25	.99	.7300	.36	1.70	.50	.024	14.5	3,600	1/2	Closed
26250	26255	Large/Slotted	4.20	1.50	1.61	1.3780	.36	1.52	.43	.050	30.0	6,000	5/8	Closed

H* - Clamp travel