



Pitbull[®] Clamp Instructions

1. Mill a slot for the Pitbull[®] Clamp using “B” and “C”
2. Drill and tap from edge of workpiece “A”
3. Assemble clamp with o-ring below clamp body.
4. Position clamp as shown in diagram and loosely screw to fixture.
5. Insert workpiece and tighten cap screw.

| Part Number | Description | A | B | Clamp Width C | D* | E | SHCS Screw Size | Maximum Torque (Ft/Lbs) | Maximum Holding (Lbs) | Total Throw | No. Clamps Per Package |
|-------------|------------------------|------|------|------------------|------|------|-----------------------|-------------------------------|-----------------------------|----------------|------------------------------|
| 26000 | Tool Steel, Knife Edge | .150 | .140 | .375 | .075 | .260 | 4-40 | 1.30 | 650 | .0075 | 8 |
| 26010 | Tool Steel, Blunt Edge | .150 | .140 | .375 | .075 | .260 | 4-40 | 1.30 | 650 | .0075 | 8 |
| 26015 | Brass, Blunt Edge | .150 | .140 | .375 | .075 | .220 | 4-40 | .41 | 200 | .0075 | 8 |
| 26020 | Tool Steel, Knife Edge | .200 | .187 | .500 | .100 | .390 | 8-32 | 3.70 | 1,500 | .0160 | 8 |
| 26030 | Tool Steel, Blunt Edge | .200 | .187 | .500 | .100 | .390 | 8-32 | 3.70 | 1,500 | .0160 | 8 |
| 26040 | Brass, Blunt Edge | .200 | .187 | .500 | .100 | .340 | 8-32 | 2.00 | 400 | .0160 | 8 |
| 26050 | Tool Steel, Knife Edge | .300 | .280 | .750 | .150 | .570 | 1/4-20 | 14.50 | 3,600 | .0240 | 6 |
| 26060 | Tool Steel, Blunt Edge | .300 | .280 | .750 | .150 | .570 | 1/4-20 | 14.50 | 3,600 | .0240 | 6 |
| 26065 | Brass, Blunt Edge | .300 | .280 | .750 | .150 | .440 | 1/4-20 | 4.10 | 950 | .0240 | 6 |
| 26070 | Tool Steel, Knife Edge | .400 | .450 | 1.000 | .250 | .710 | 3/8-16 | 30.00 | 6,000 | .0500 | 4 |
| 26075 | Tool Steel, Blunt Edge | .400 | .450 | 1.000 | .250 | .710 | 3/8-16 | 30.00 | 6,000 | .0500 | 4 |
| 26080 | Tool Steel, Knife Edge | .600 | .640 | 1.500 | .375 | .770 | 1/2-13 | 108.30 | 12,000 | .0750 | 2 |
| 26085 | Tool Steel, Blunt Edge | .600 | .640 | 1.500 | .375 | .770 | 1/2-13 | 108.30 | 12,000 | .0750 | 2 |

D* - Minimum recommended clamp height

| | Repl. O-ring | Screw Size |
|-----------|-----------------|---------------|
| Pkg of 20 | 26008 | 4-40 |
| | 26028 | 8-32 |
| | 26058 | 1/4-20 |
| Pkg of 10 | 26078 | 3/8-16 |
| | 26083 | 1/2-13 |



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