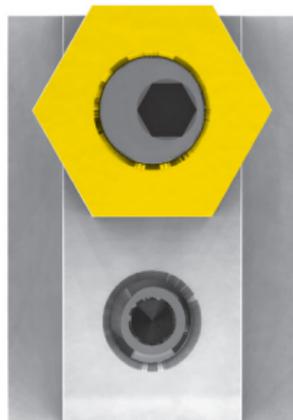
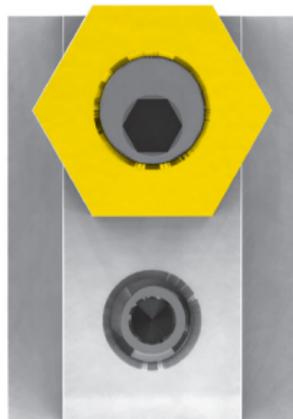


- Remove chips from T-slot of machine before sliding T-nut in.
- Screw MITEE-BITE clamp all the way down, then back off one turn.
- POSITION CAM of large screw as shown in diagram.
- Move clamp in position and tighten set screw.
- Clamp is now ready to use.
- CAUTION! Never assume clamp is tight, ALWAYS tighten clamp prior to machining!

Right



Wrong



**WARNING:** This product may contain a chemical known to the State of California to cause cancer or birth defects or other reproductive harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).



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## MB-4 Fixture Clamp Instructions

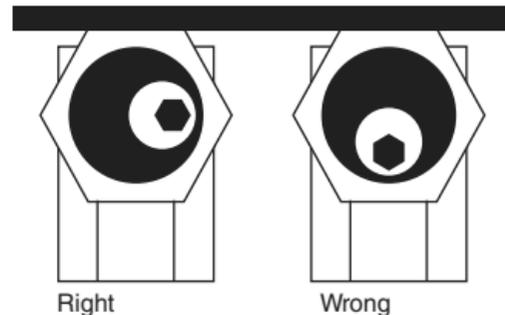
1. Drill and tap 1/2 - 20 hole .308 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

**NEVER** assume clamp is tight.  
**ALWAYS** tighten clamp prior to machining.

## 3/8 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number 10640**



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## MB-5C Fixture Clamp Instructions

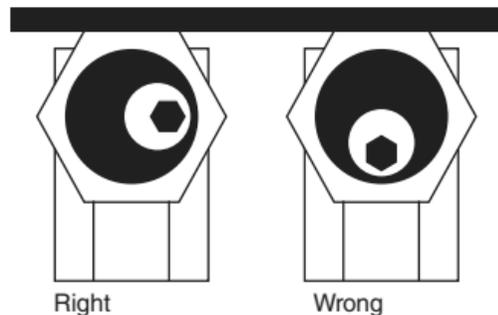
1. Drill and tap 5/16 - 18 hole .400 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

**NEVER** assume clamp is tight.  
**ALWAYS** tighten clamp prior to machining.

## 7/16 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number** 10641



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## MB-6 Fixture Clamp Instructions

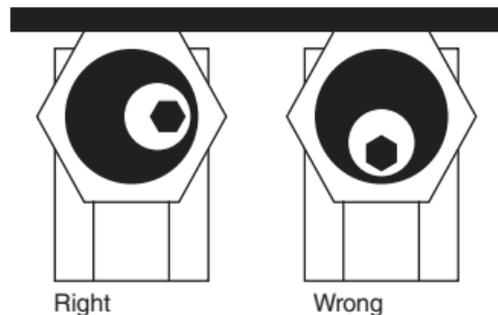
1. Drill and tap 3/8 - 16 hole .400 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

***NEVER*** assume clamp is tight.  
***ALWAYS*** tighten clamp prior to machining.

## 1/2 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number 10642**



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## MB-6 Fixture Clamp Instructions

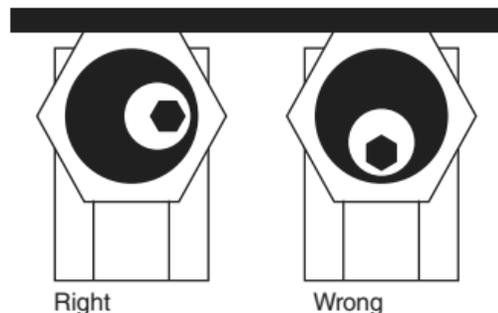
1. Drill and tap 3/8 - 16 hole .400 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

**NEVER** assume clamp is tight.  
**ALWAYS** tighten clamp prior to machining.

## 9/16 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number** 10643



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## MB-8 Fixture Clamp Instructions

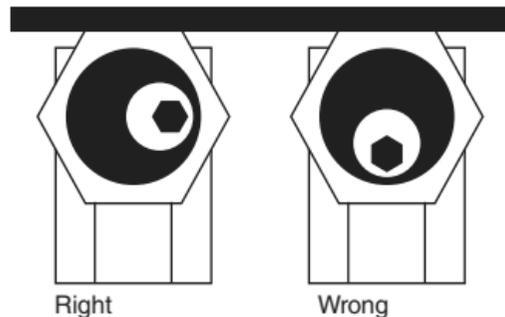
1. Drill and tap 1/2 - 13 hole .500 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

***NEVER*** assume clamp is tight.  
***ALWAYS*** tighten clamp prior to machining.

## 5/8 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number 10644**



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## MB-8 Fixture Clamp Instructions

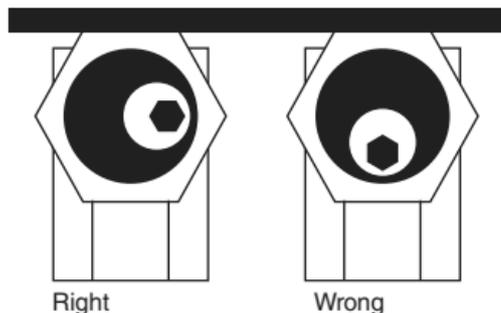
1. Drill and tap 1/2 - 13 hole .500 from edge of workpiece.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

### **CAUTION:**

***NEVER*** assume clamp is tight.  
***ALWAYS*** tighten clamp prior to machining.

## 11/16 T-slot Clamp Instructions

1. Remove burrs from T-slot of machine before sliding T-nut in.
2. Screw cam screw all the way down, then back off one turn.
3. POSITION CAM of large screw as shown in diagram above.
4. Move clamp in position and tighten set screw.
5. Clamp is now ready to use.



**Part Number 10646**