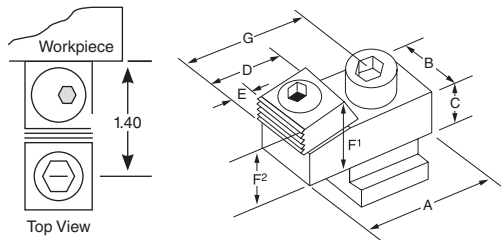




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MADE IN THE USA



Part No.	T-slot Size
24000	No T-nut/Mtg. Screw
24128	9/16
24148	5/8
24168	11/16
24188	3/4
— Replacement —	
Cam Screw	Square Washer
10372	21016

T-Slot Toe Clamp Instructions

1. Slide clamp into T-slot.
2. Tighten cam screw all the way down and back off one turn. Position cam as shown in Top View drawing.
3. Push clamp against workpiece and tighten mounting screw in T-slot.
4. Clamp is now ready to use.

A	B	C	D	E	F1	F2	G (Neutral Position)	Max. Torque/ Holding Force (Ft Lbs/Lbs)
1.94	1.12	.62	1.00	.38	1.00	.875	1.48	65/4,000

F1 - The distance from the top of the back of the washer to the bottom of the clamp body.
F2 - The distance from the top of the front of the washer to the bottom of the clamp body.
 Torque mounting bolt to 110 Ft/Lbs.