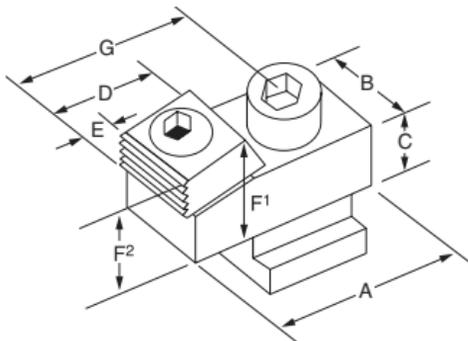
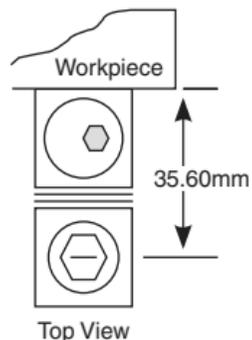




340 Route 16B • Center Ossipee, NH 03814  
 800-543-3580 • 603-539-4538 • Fax: 603-539-2183  
 MiteeBite.com

*Cad files available online*

MADE IN THE USA



Part No.	T-slot Size
54000	No T-nut/Mtg. Screw
54014	14mm
54016	16mm
54018	18mm

Replacement	
Cam Screw	Square Washer
50372	51016

A	B	C	D	E	F1	F2	G (Neutral Position)	Max. Torque/ Holding Force (N.m./N.)
50	28.5	15.7	25.4	9.6	25.4	22.2	37.59	88.00/17800

F1 - The distance from the top of the back of the washer to the bottom of the clamp body.

F2 - The distance from the top of the front of the washer to the bottom of the clamp body. Torque mounting bolt to 150N.m.

## T-Slot Toe Clamp Metric Instructions

1. Slide clamp into T-slot.
2. Tighten cam screw all the way down and back off one turn. Position cam as shown in Top View drawing.
3. Push clamp against workpiece and tighten mounting screw in T-slot.
4. Clamp is now ready to use.