

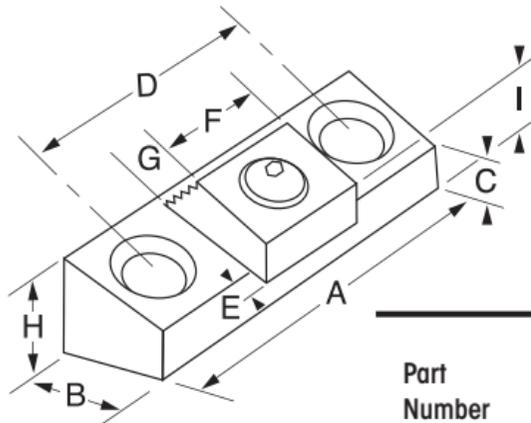


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Compact Toe Clamp Instructions



1. Mill slot the same width as base +.05 to locate clamp. Slot should be at least 1.5mm deep to retain location.
2. Front of clamp base should be “E” dimension from edge of workpiece.
3. Clamp height can be adjusted by depth of slot.
4. Clamps can be used in series by using back of first clamp to locate next workpiece.

Part Number	A	B	C	D	E†	F	G	H	I*	Total Distance of Movement	Mounting Screws (Included)	Max. Torque (Ft-Lbs)	Holding Force (Lbs)	-Replacement- Cam Screw	-Replacement- Square Washer
24106	1.70	0.75	0.50	1.00	0.09	0.75	0.25	0.62	0.845	0.05	5/16-18 x 3/4 LHCS	20.8	2000	10370	21006
24108	2.12	1.00	0.45	1.32	0.11	1.00	0.38	0.62	0.960	0.10	3/8-16 x 3/4 LHCS	65.0	4000	10372	21016
24110	2.95	1.50	0.99	2.00	0.13	1.50	0.50	1.25	1.700	0.10	1/2-13 x 1 1/4 SHCS	100.0	6000	10376	21026

E† - The distance needed between the front of the clamp base and the workpiece. I* - The distance from the top of the washer to the bottom of the clamp body.
 Drill and tap the centerline of “B” for mounting holes.