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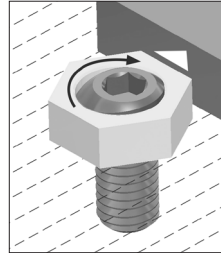
MADE IN THE USA

Fixture Clamp Inch Instructions

1. Drill and tap hole per drill chart.
2. Clear drill or countersink .060 deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

CAUTION: *NEVER* assume clamp is tight.
ALWAYS tighten clamp prior to machining.

NOTE: When using Mitee-Bite Fixture Clamps the measurements listed to the right are the proper locations to drill and tap the hole from the edge of the workpieces.



DRILL CHART Distance from Edge of Workpiece

Part Number	Thread Size	Distance	Cam Screw	Hex Washer
10202	8 - 32	.150	10363	10580
10207	10 - 32	.250	10366	10587
10204	1/4 - 20	.308	10365	10582
10205	5/16 - 24	.400	10369	10584
10201	5/16 - 18	.400	10367	10584
10206	3/8 - 16	.400	10371	10586
10208	1/2 - 13	.500	10373	10588
10210	5/8 - 11	.590	10375	10592

STAINLESS STEEL (300 Series)

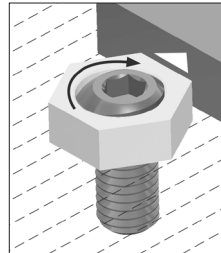
10214	8 - 32	.150	10362	10581
10203	1/4 - 20	.308	10364	10583
10213	5/16 - 18	.400	10368	10585

Fixture Clamp Metric Instructions

1. Drill and tap hole per drill chart.
2. Clear drill or countersink 1.5mm deep.
3. Screw cam screw all the way down, then back off one turn.
4. Insert part and tighten cam screw.

CAUTION: *NEVER* assume clamp is tight.
ALWAYS tighten clamp prior to machining.

NOTE: When using Mitee-Bite Fixture Clamps the measurements listed to the right are the proper locations to drill and tap the hole from the edge of the workpieces.



DRILL CHART Distance from Edge of Workpiece

Part Number	Thread Size	Distance	Cam Screw	Hex Washer
50204	M4	3.80	50363	10580
50206	M6	7.80	50365	10582
50208	M8	10.15	50367	10584
50210	M10	10.15	50369	10586
50212	M12	12.70	50371	10590
50216	M16	15.00	50373	10592

STAINLESS STEEL (300 Series)

50214	M4	3.80mm	50361	10581
50205	M6	7.80mm	50364	10583
50207	M8	10.15mm	50366	10585

