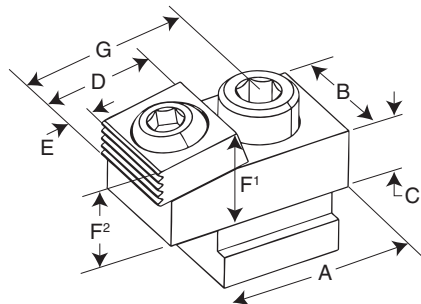
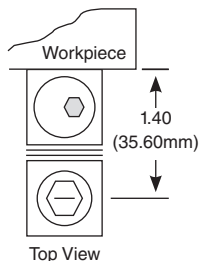


T-Slot Toe Clamp Instructions



	Part Number	T-slot Size
INCH	24000	No T-nut or Mtg. Screw
	24128	9/16
	24148	5/8
	24168	11/16
	24188	3/4
METRIC	54000	No T-nut or Mtg. Screw
	54014	14
	54016	16
	54018	18

1. Slide clamp into T-slot.
2. Tighten cam screw all the way down and back off one turn. Position cam as shown in Top View drawing.
3. Push clamp against workpiece and tighten mounting screw in T-slot.
4. Clamp is now ready to use.



	A	B	C	D	E	F1	F2	G (Neutral Position)	Torque not to Exceed	Replacement	
										Cam Screw	Square Washer
INCH	1.94	1.12	.62	1.00	.38	1.00	.875	1.48	65/4,000 (Ft Lbs/Lbs)	10372	21016
METRIC	50	28.5	15.7	25.4	9.6	25.4	22.2	37.59	88.00/17800 (N.m./N.)	50372	51016

F1 - The distance from the top of the back of the washer to the bottom of the clamp body.

F2 - The distance from the top of the front of the washer to the bottom of the clamp body.

Torque mounting bolt to 110 Ft/Lbs (150N.m.).

