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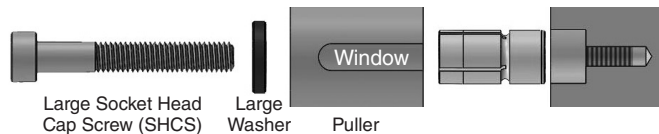
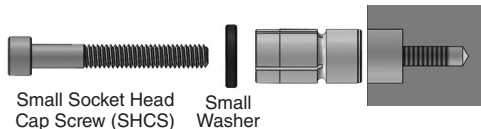
*Cad files available online*

MADE IN THE USA

## Modular XYZ Xpansion™ Press Fit Pin Installation/Removal (I/R) Tool Instructions

**NOTE:** Prepare bore per Modular XYZ Xpansion® Press Fit Pin Instructions

The Stainless Steel Press Fit Pins no longer have internal threads. If you intend to remove one using the I/R Tool, tap through the XYZ Pin with the thread size listed in the ID Pullout Thread column (shown on the Instruction Sheet), before installation into a fixture. The use of the I/R Tool for installation does not require an ID thread.



### INSTALLATION:

1. Using smaller SHCS and washer place pin over bore and press into fixture.
2. Remove SHCS and washer and install tapered drive screw. Ready for use.

### REMOVAL:

1. Remove the tapered drive screw.
2. Place the puller over the Pin, set larger washer on top.
3. Tighten screw until pin is fully removed from fixture.
4. Capture pin through window slot to remove SHCS.

